

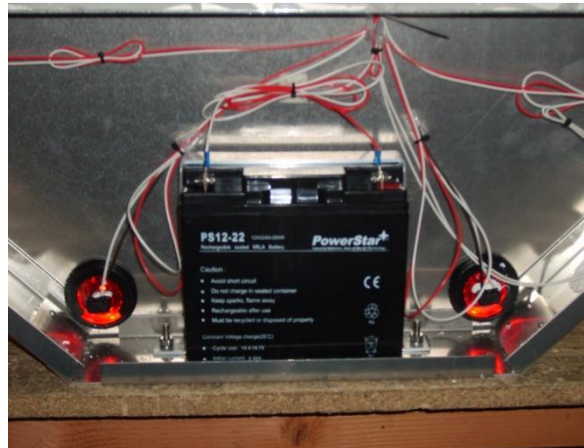


## Battery Replacement

- 1) Turn power off to sign (check to see that no LED lights are flashing even on inside of sign)
- 2) a) Remove 2 screws on each side at the bottom battery compartment securing the battery tray to the sign casing. (TT-25 Driver needed)

Or

- b) Drill out 2 rivets on each side of the casing to remove access compartment from casing. (4 -3/16" aluminum rivets will be needed to attach battery compartment to sign)
- 3) Use a razor knife to score sealant for easy access door removal.
- 4) Drill and remove bottom rivet holding battery door on rear sign face. This rivet does not need to be replaced when closure is complete (for shipment only)
- 5) Battery is attached to the bottom casing plate. This plate will drop from the bottom of the sign casing with minimal effort. Excess wire attached to battery is only about 12" for battery replacement so be sure to not allow battery to fall
- 6) Replace battery and reverse above procedures



If any questions, please call Ray at 630-885-8335

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